

# ELECTROLINE

## ASSEMBLY INSTRUCTIONS

### L 490 Latch Kit

Hook safety latches are solely intended to retain objects (rope or slings) on the hook. THE LATCHES SHOULD NEVER BE SUBJECTED TO ANY LOAD. It is important that constant observation be maintained to assure that the latches are not subjected to any loads. Please contact Esmet, Inc. if you have any questions about the installation or use of this product.

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**STEP 1:** Place hook in a vice (or suitable holding device), allowing access to the throat of hook.



**STEP 2:** Assemble spring to inner latch with the two single wire ends inside the flanges of the latch. The looped end of the spring should be on top of the latch, with the coils extending beyond the ears of the latch.



**STEP 3:** Place the springs coils on boss of hook, with the latch inside the opening of the hook, then slide the latch ears over the sides of the boss and spring coils.



**STEP 4:** Lift the looped end of the spring and insert it through the outer latch, with latch extended over the point of the hook.



**STEP 5:** Position the ears of the outer latch over the ears of the inner latch, line up the holes and then insert the screw through the ears of both latches, the spring coils, and the boss of the hook.

**STEP 6:** Assemble the lock nut to the screw, and adjust for proper action of the latches.

